

Outdoor Furniture Production Process:



MATERIALS

POWDER-COATED ALUMINIUM

Fluidised powder coating applied to the aluminium structure by electrostatic spray. To ensure the solidity and resistance of the powder coating, the whole thing is stoved at a temperature of between 160°C (320°F) and 210°C (410°F), according to the type of powder.

For outdoor and indoor use.

Maintenance: easy to clean with water or specific alu cleaner. Avoid the use of abrasive products and solvents.



WICKER

A synthetic fibre (HDPE), high quality thermoplastic fibre. Dyed in the mass, UV-resistant. Toxin-free, ecological, 100% recyclable. Swimming pool and sea water resistant and repellent.

For outdoor and indoor use.

Maintenance: easy to clean with water or specific wicker cleaner. Avoid the use of abrasive products and solvents and high pressure cleaning.



SUNBRELLA® FABRIC

100% solution dyed acrylic. Dyed in the mass, UV-resistant. Swimming pool and sea water resistant and repellent.

For outdoor and indoor use.

Maintenance: easy to clean by following the washing instructions. Avoid the use of abrasive products and solvents.



TEAK

Superior quality of teak wood (VINIR & HARA) aged 60 to 80 years, sourced from ecological plantations. Great stability under the effect of UV radiation, chlorine and sea water. 100% recyclable.

For outdoor and indoor use.

Maintenance: easy to clean and maintain, various specific treatments possible. Avoid the use of abrasive products and solvents and high pressure cleaning.

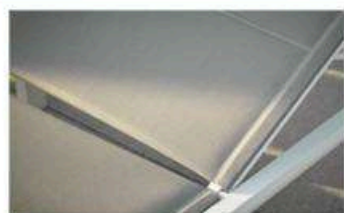


TEXTILENE

Polyester with PVC coating. Dyed in the mass, UV-resistant. Swimming pool and sea water resistant and repellent.

For outdoor and indoor use.

Maintenance: easy to clean with water or specific Textilene cleaner. Avoid the use of abrasive products and solvents and high pressure cleaning.

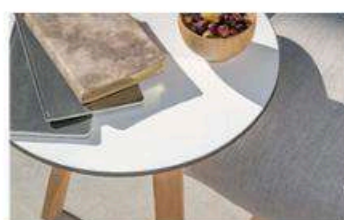


HPL

HPL = High Pressure Laminate. Flat thermo hardening resin-based sheet, homogenously reinforced with wood-based fibres and manufactured at high pressure and temperature. The visible side is covered in a decorative surface using the patented EBC technology.

For outdoor and indoor use.

Maintenance: easy to clean with water or specific cleaner. Avoid the use of abrasive products and solvents.



Our customized project example



Burj Al Arab in Dubai-in
January,2019



Alma Resort Cam
Ranh in Vietnam
-in December,2019



Roman



Roman



Roman



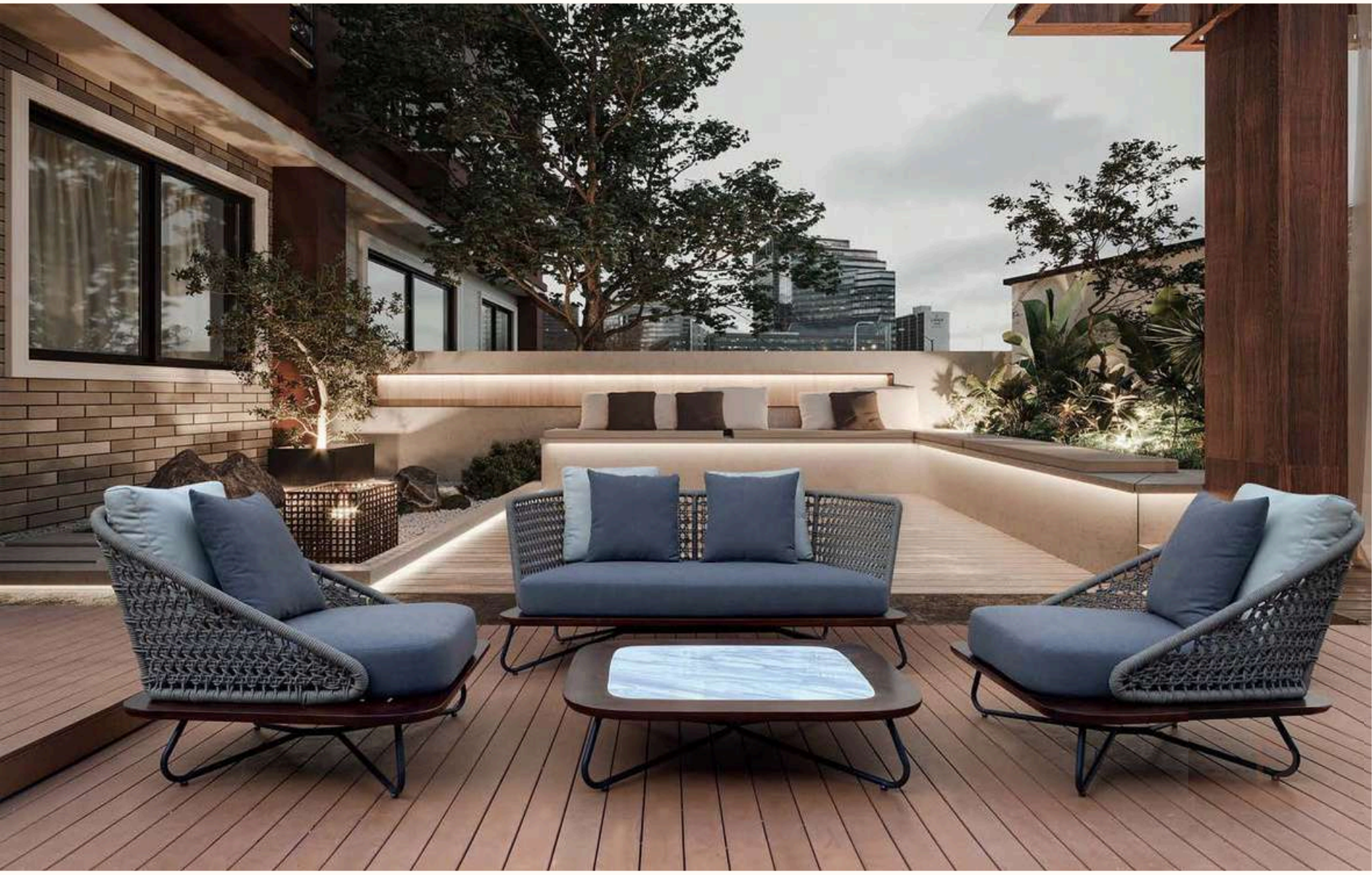
Roman



Fedon



Fedon



Fedon



Crown



Crown



Crown



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Pride



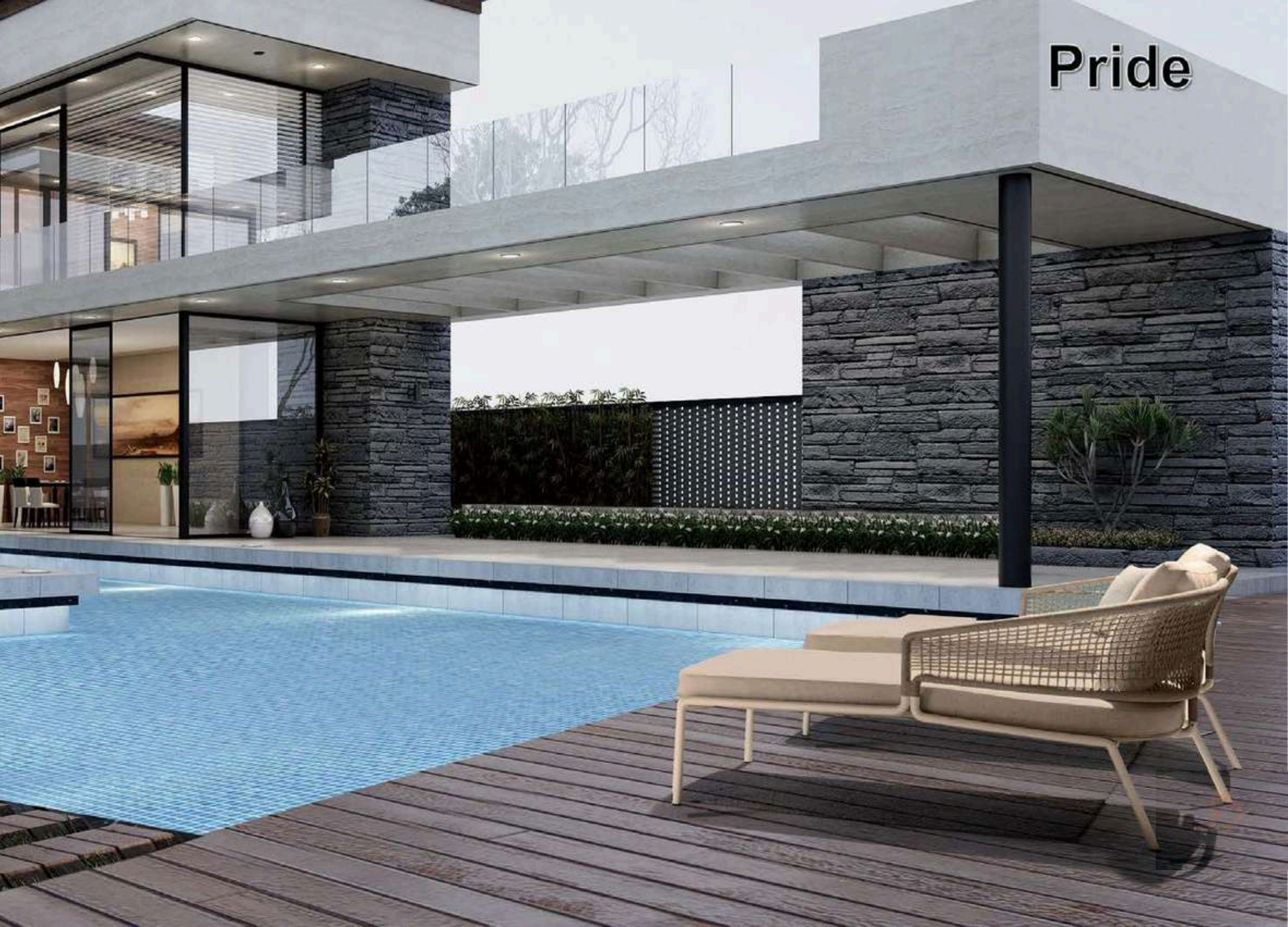
Pride



Pride



Pride



Rick



Rick



Rick



Lawrance



Lawrance



Fedon

Lawrance



Aosta



Aosta



Aosta



Isernia



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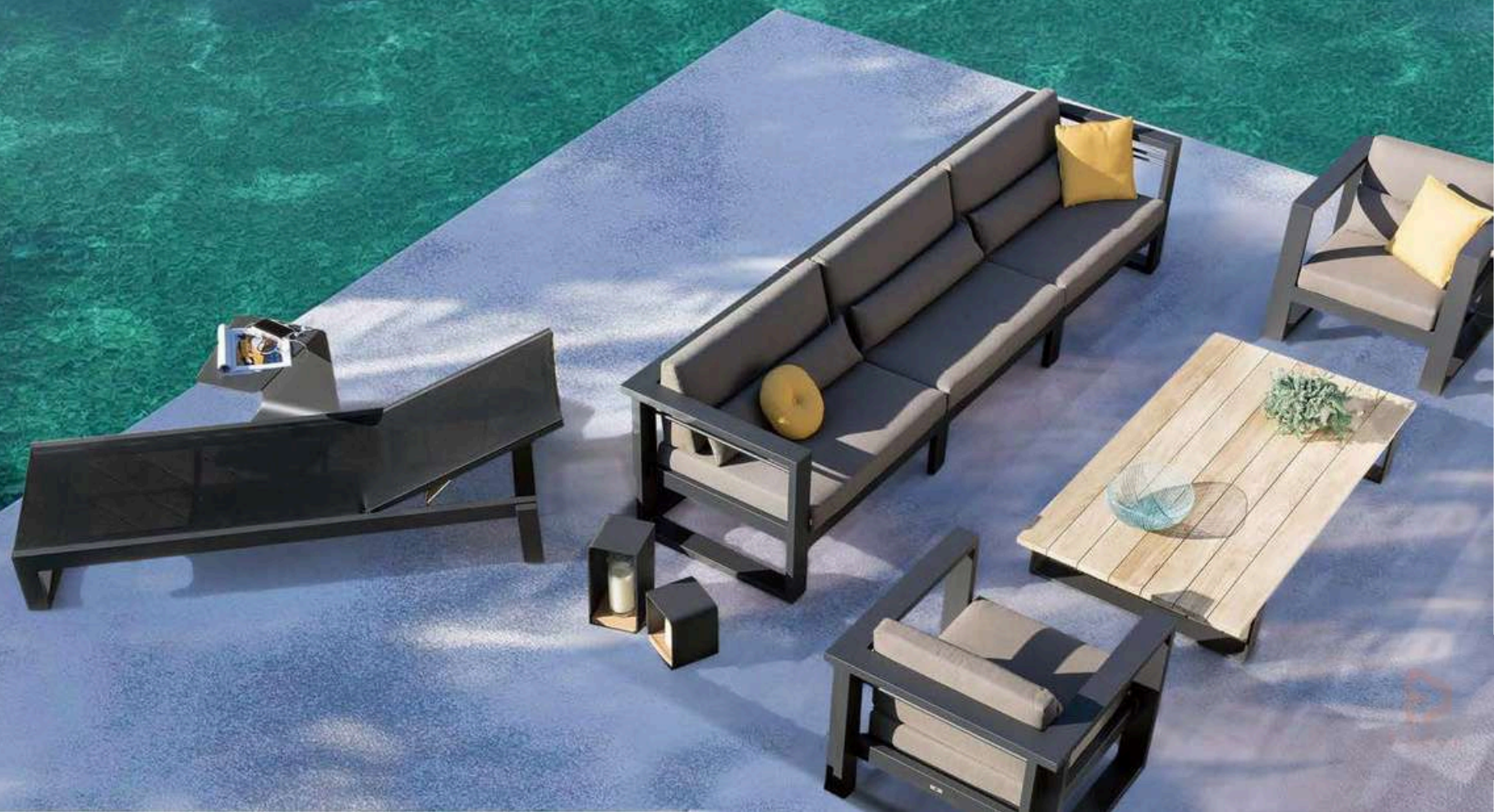
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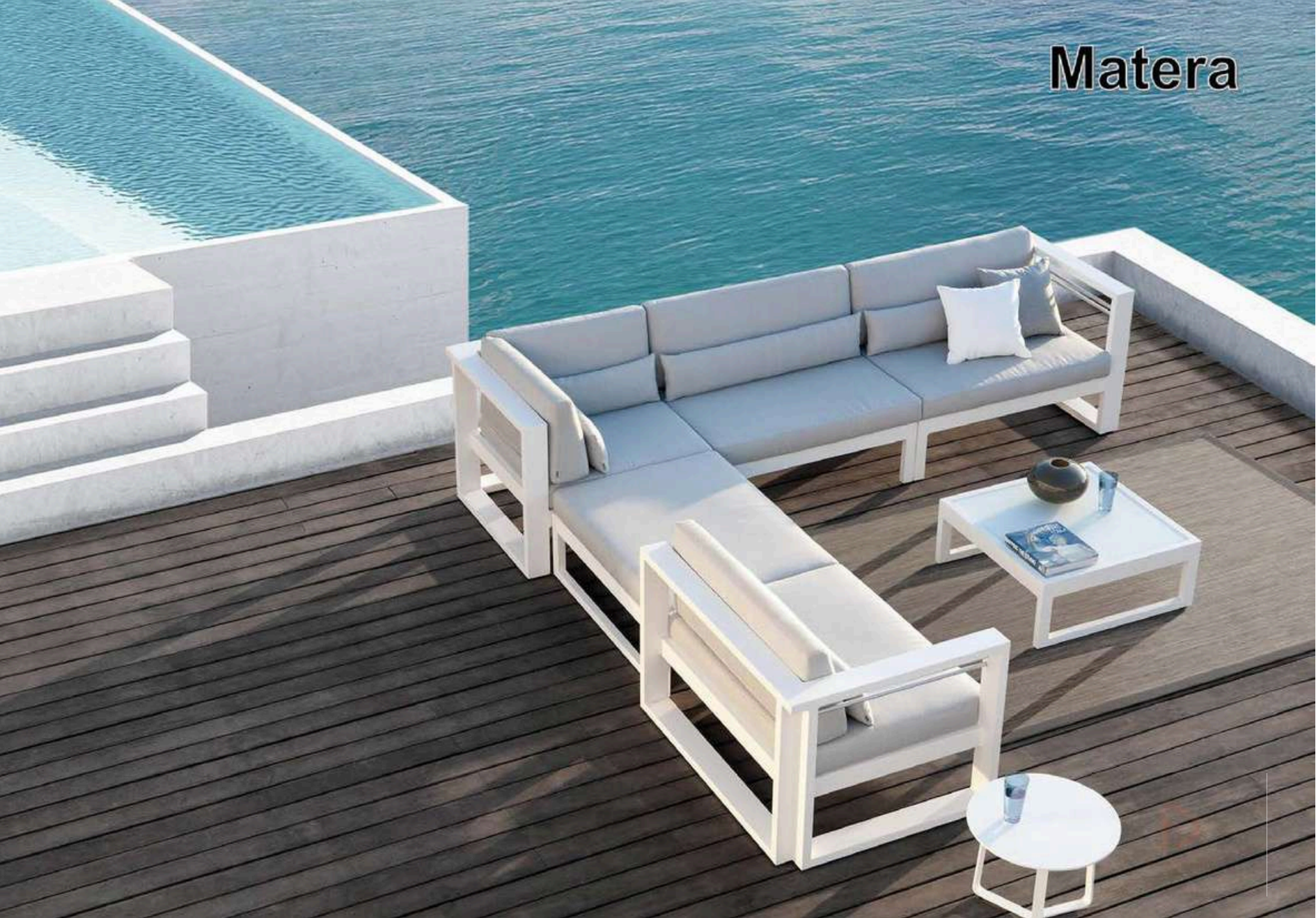
Isernia



Matera



Matera



Matera



Napoli



Napoli



Padova



Peacock



Perma



Varese



Daisy



Daisy



Daisy



Nuoro



Pisa



Lille



Polo



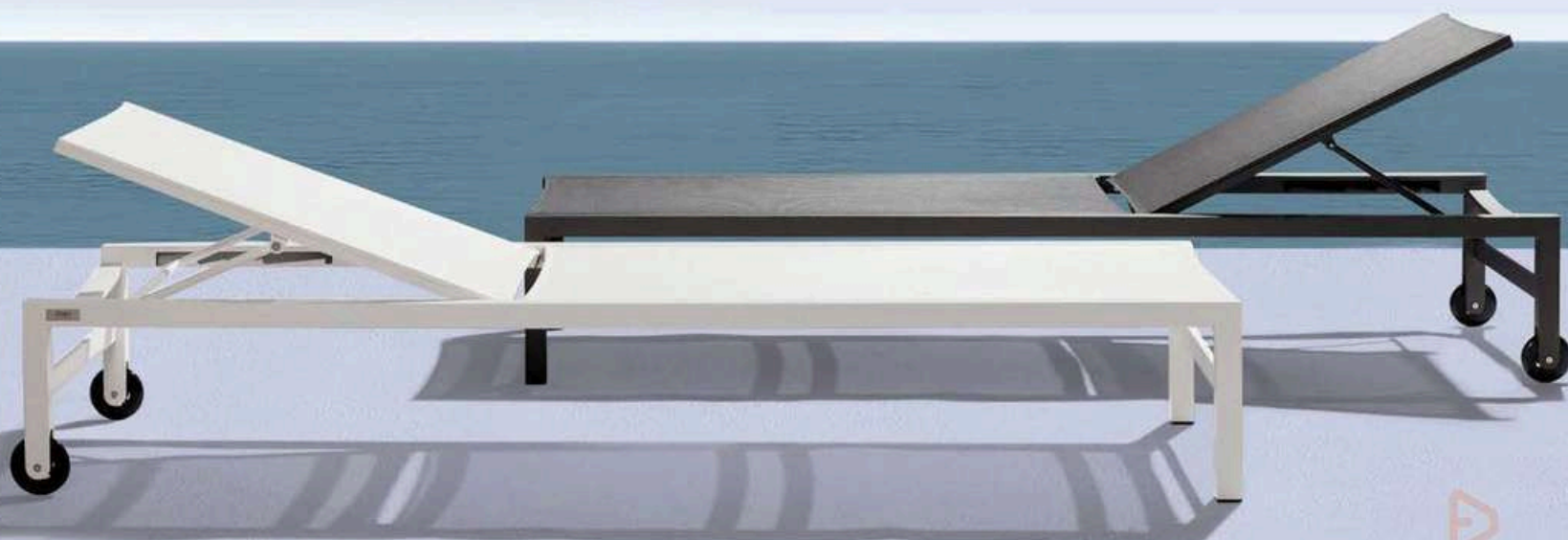
Snow



Snow



Brest



Rainbow



Valence



Toulon



Abano



Zareef



Meava



Zagiri



Malakai

